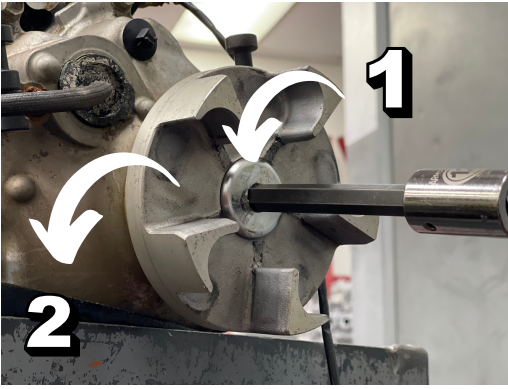


# DRIVE COUPLING & MAGNETO REMOVAL



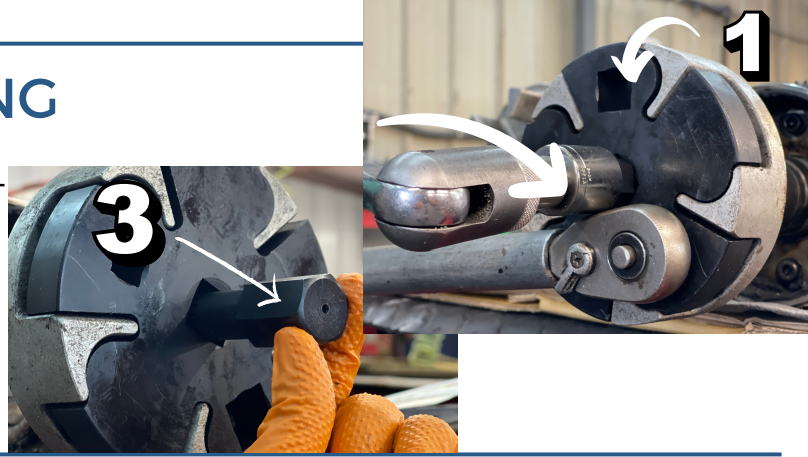
## 1) REMOVE THE HOLDER

Heat the holder 1 and drive coupling 2 for 20-30 minutes.

**Be careful not to damage the wiring harness when using the heat gun**

## 2) REMOVE DRIVE COUPLING

Hold the drive coupling 1 using the SBT special tool 80-412H and then remove the holder 3 part number 80-412 by turning it clock wise



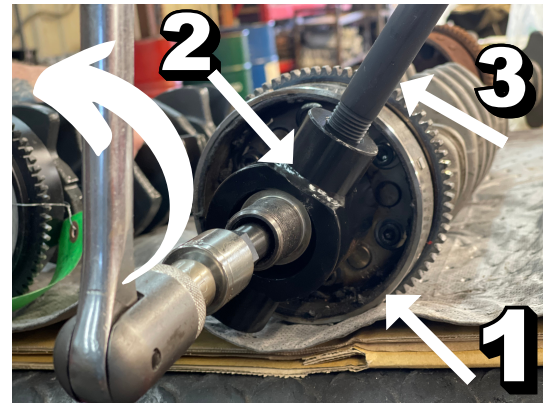
## 3) FLYWHEEL MAGNETO SHAFT REMOVAL

loosen the nut 4 using the shaft holder 5 (80-412)



## 4) TRANSFER SHAFT REMOVAL

Hold the flywheel magneto 1 using the SBT special tools 2 (80-412A) and 3 (80-412B) and then remove the transfer shaft 4 using the service tool 5 (80-412)



## 5) FLYWHEEL MAGNETO REMOVAL

Remove the flywheel 1 using the SBT special tool 2 (80-412C) and 3 (80-412D)

